



SUDHIR KUMAR MOHAPATRA

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B.Tech., MBA, CLSSBB, IA FSSC22K with 14 years of experience in Beverage & Liquor manufacturing & Bottling operation in Quality, Bottling & Manufacturing function

CAREER OBJECTIVE:-

To be employed in a progressive and innovative work environment that will utilize my current skills with opportunities for advancement for self and growth of the organization

PROFESSIONAL SKILLS & WORK EXPERIENCE:-

Current Assignment

- **Duration** : Mar'2021 to till date (2 years)
- **Designation** : **Manager- Manufacturing**
- **Current role** : **Facilitator- Manufacturing Excellence**
- **Company** : **United Spirits Limited, Bhubaneswar, Odisha**
A **DIAGEO Group Company** (World's No1 in Liquor).
- **Current Responsibility:**

DIAGEO
INDIA

- Leading Manufacturing Excellence (ManEx) journey as per the standard suggested by competitive capabilities international (CCI), Implementing & facilitating best practices PARTHENON : **Quality, EHS, 5S, Teamwork (TW) , Focused Improvement(FI) , Visual Management(VM) , Autonomous Maintenance(AM), Asset care(AC), Setup Time Reduction (SUTR).**
- knowledge of **Manufacturing Excellence** principles, **Process Improvement, Waste Reduction, Efficiency Optimization, Root Cause analysis** & Problem-Solving skills.
- Leading team for **loss identification and elimination across** global measures by developing process & organization capability using manufacturing tools.
- Drive **high end automation** journey – installation of new bottling lines, FBI, LBI, Pick & Place.
- **Drive frugal low-cost automations** - Kaizen to improve productivity and cost.
- Preparing MIS of the plant & find opportunity of savings through **Loss & Waste analysis.**
- Production planning, Achieving higher line efficiency, Shift reduction, Improvement in OEE, CPMH.
- Profitable approach to cater the market demand, ATP, Volume & Wastage reduction.
- **Production Planning** duties including operational planning wrt Demand. Co-ordinate with S&OP, Demand Team and plan to deliver, inbound and outbound logistics, plant **Manpower** planning & handling.
- Budgeting preparation & controlling Cost Conversion.
- Facilitate & train continuous Improvement journey towards World class organization- Preparing and reviewing all production, safety, and quality reports, developing action plans with team members as

needed for problem resolution, reviewing KPIs to ensure the facility is on track to meet overall departmental objectives.

- Overall knowledge of Quality, Food safety management , GMP, HACCP & ISO 22000 K.

3rd Assignment



- **Duration** : **July'2012 to Feb'2021**
- **Designation** : **Senior Executive – QC**
- **Role** :
 1. **Quality In-charge**
 2. **Initiate & Support Manufacturing Excellence** journey in the plant for **Quality, 5S, DOR meetings, Focused Improvement practices** since Dec'2019.
- **Company** : **United Spirits Limited, Bhubaneswar, Odisha**
- **Responsibility:** Leading Quality function towards building quality culture and leading a journey towards zero consumer concern. Ensure that new products, procedures, equipment and/or supplies meet appropriate food safety and quality criteria, Proficient with the various systems like FoSCoS , LMR , Excise, FSMS, & ISO. Knowledge of Environment & Safety aspects in plant operation. Blending, Blend Planning, **Process monitoring** and **Yield Control**.

2nd Assignment



- **Duration** : **April, 2011 to July, 2012**
- **Designation** : **Executive - Quality Assurance.**
- **Company** : **Hindustan Coca-Cola Beverages Pvt. Ltd. , Khurda , Odisha.**
The World's No 1 FMCG Company
Certification:ISO 9001:2008,ISO 22000,HACCP,OHSAS and FSMS With 600 BPM RGB CSD, CSD PET & RGB HF Line,140 BPM CSD PET & 75 BPM PDW Line

1st Assignment



- **Duration** : **March, 2009 to April, 2011**
- **Designation** : **Sr. Executive - Quality Assurance**
- **Company** : **Keventer Agro Ltd., Kolkata**
Certification: An **ISO 9001:2000 (TUV) & HACCP (SGS)**
Manufacturer of **Frooti, Appy Classic, Appy Fizz, Grappo Fizz, LMN, Bailey PDW** and **HIPPO** under license from **Parle Agro Pvt. Ltd., Mumbai.**

PROFESSIONAL CERTIFICATIONS / COURSES:-

 	<p>Training of Trainers (ToT) program by Competitive Capabilities International (pty) Ltd. (CCI) from 24th Feb'20 to 28th Feb'20 and certified as internal trainer on TRACC Module CCI</p> <p>Trained on facilitating Profit Improvement Projects (FPIP) (equivalent to Six Sigma yellow Belt) from Competitive Capabilities International (pty) Ltd. (CCI).</p>
 	<p>“Certified Lean Six Sigma Black Belt CLSSBB” by TUV SUD in Nov'2022</p> <p>“Certified Lean Six Sigma Green Belt CLSSGB” by TUV SUD in Oct'2022</p> <p>Lean Six Sigma Yellow Belt Certification from TUV SUD in May'2022</p>
	<p>Certified “FSMS Internal Auditor”, course Based on the FSSC 22000 Ver 5.1 from DNV in Aug'2022</p> <p>“Manufacturing (Level 2)- Food Safety Supervisor”, training conducted by DNVGL, dt. 27/08/2020 as a mandatory requirement FSSAI under FoSTaC program</p>
	<p>Project Management Institute, certificate of completion on Supply Chain Analytics, Operational Excellence foundation, Six Sigma foundation, Six Sigma Green belt & Six sigma Black belt, Data analytics.</p>

KEY ACHIEVEMENT:-

In Diageo :

- **Six Sigma Projects:** Lead the team in **National Level** Focused Improvement Projects Competition in **Diageo India Market** and stood **3rd in 2021** and **2nd in 2022** , respectively, for contribution in “Blend Loss reduction in bottling” and “Shift reduction in improvement in OEE Improvement”.
- Many of our projects facilitated by me as ManEx facilitator bagged Gold , Silver , Excellent award in Regional level CCQC, Bhubaneswar circle and in National Level NCQC forum under **Quality Circle Forum of India (QCFI) in 2020, 2021, 2022.**
- **Delivery:** Leading the Organization towards benchmarking in CPMH in DIAGEO India Market. Our Plant is leading a major project of **CPMH improvement** for India Market and we are setting the benchmark for all the plants across India.
- **Cost:** Delivered **Lowest ever CoC** for the plant in 2022, since its inception.
- **Sustainability:** We contributed in Water usage ratio improvement from 3.2 L/L in 2020 to 1.2 L/L by 2022.
- Focused approach and Quality foundation practices has lead us in obtaining **FSSC 22K V5.1 certification** by DNV GL in 2022.

ACADEMIC QUALIFICATIONS:-

- **In 2019: MBA in Operation Management**, at Ravenshaw University, Cuttack.
- **In 2009: B.Tech. in Biotechnology** from Gandhi Institute of Engineering & Technology, Gunupur affiliated to BPUT, Orissa with a CGPA of **7.89**.
- **In 2003: Plus Two** in 2003 under Council of Higher Secondary Education, Orissa with an aggregate of **74%**.
- **In 2001: Matriculation** under Board of Secondary Education, Orissa with an aggregate of **88.25%**.

PERSONAL INFORMATION:-

Date of birth : 4th Dec, 1985.
Father’s Name : Basudev Mohapatra.
Mother’s Name : Late Bandana Mohapatra.
Spouse : Madhusmita Samantaray (working professional)
Child : son Anantajeet , 6years old
Area of Interest : Playing and Watching Cricket,
Listening to Music,
Internet Surfing

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: Bhubaneswar, Khurda
: STATE: Odisha
: PIN:751014

Place: -28.02.2023
Date: - Bhubaneswar

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